

# Work Order ID 92878

Friday, November 09, 2012 1:04:16 PM

**\*92878\***

Page 1

Item ID: D4093-3

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Bracket

Stop **\*NS2\***

Start Date: 11/9/2012 Start Qty: 9.00 **\*9\***

Cust Item ID:

Required Date: 11/16/2012 Req'd Qty: 9.00 **\*9\***

Customer:

Reference: REWORK PER ECN 12-660

Approvals: Process Plan: UMF

Date: 12-11-09 Tooling:

Date:

Run Start **\*NR1\***

QC:

Date: SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4093	D

190

0.00

**\*190\***

Mill Conv

Conventional Milling Machine

Memo

PULL FROM STOCK D4093-3 X 9:  
3 X B83639  
1 X B77850  
1 X B80084  
4 X B82767

REWORK PER NEW DRAWING REV D  
(ADD HOLE)

0.00

*12-11-13*

*only 7 found*

*7*

200

QC5- Inspect part completeness to step on W/O

0.00

**\*200\***

QC

Quality Control

Memo

0.00

*15*

*12/11/13*

*7*



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**\*92878\***

Page 2

Item ID: D4093-3

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Bracket

Stop **\*NS2\***

Start Date: 11/9/2012 Start Qty: 9.00

**\*9\***

Cust Item ID:

Required Date: 11/16/2012 Req'd Qty: 9.00

**\*9\***

Customer:

Reference: REWORK PER ECN 12-660

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

205

Chemical Conversion Coat per QSI005 4.1

0.00

**\*205\***

HandFinish

Memo

0.00

Hand Finishing

TOUCH UP WITH ALODINE ON REWORKED AREA

7 7/15 12-11-14

206

QC7-Inspect Chemical Conversion Coat

0.00

**\*206\***

QC

Memo

0.00

Quality Control

DAS  
15  
9-89

121214

7

210

Identify as per dwg & Stock Location: 5J-201

0.00

**\*210\***

Packaging

Memo

0.00

Packaging

ID AND STOCK UNDER NEW BATCH NUMBER

C. 12/11/15 (2)

**Work Order ID 92878****\*92878\***

Page 3

Friday, November 09, 2012 1:04:16 PM

Item ID: D4093-3

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Bracket

Start Date: 11/9/2012 Start Qty: 9.00

**\*9\***

Cust Item ID:

Required Date: 11/16/2012 Req'd Qty: 9.00

**\*9\***

Customer:

Reference: REWORK PER ECN 12-660

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

220

QC21- Final Inspection - Work Order Release

0.00

**\*220\***

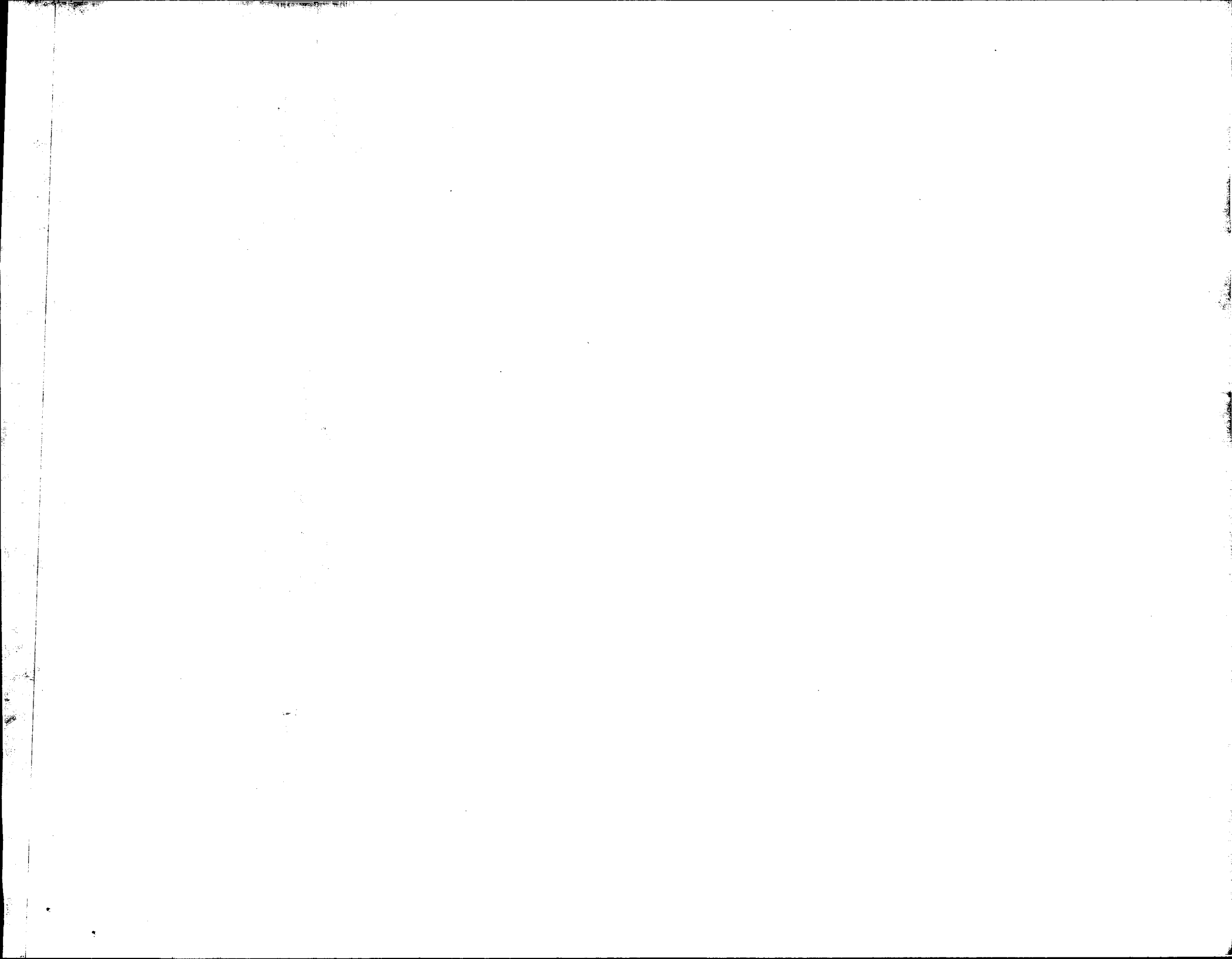
QC

Memo

0.00

Quality Control

pl 12-11-15



# Picklist Print

Friday, November 09, 2012 12:53:49 PM

Page 1

Work Order ID: 92878

Parent Item: D4093-3

Parent Item Name: Bracket

Start Date: 11/9/2012

Required Date: 11/16/2012

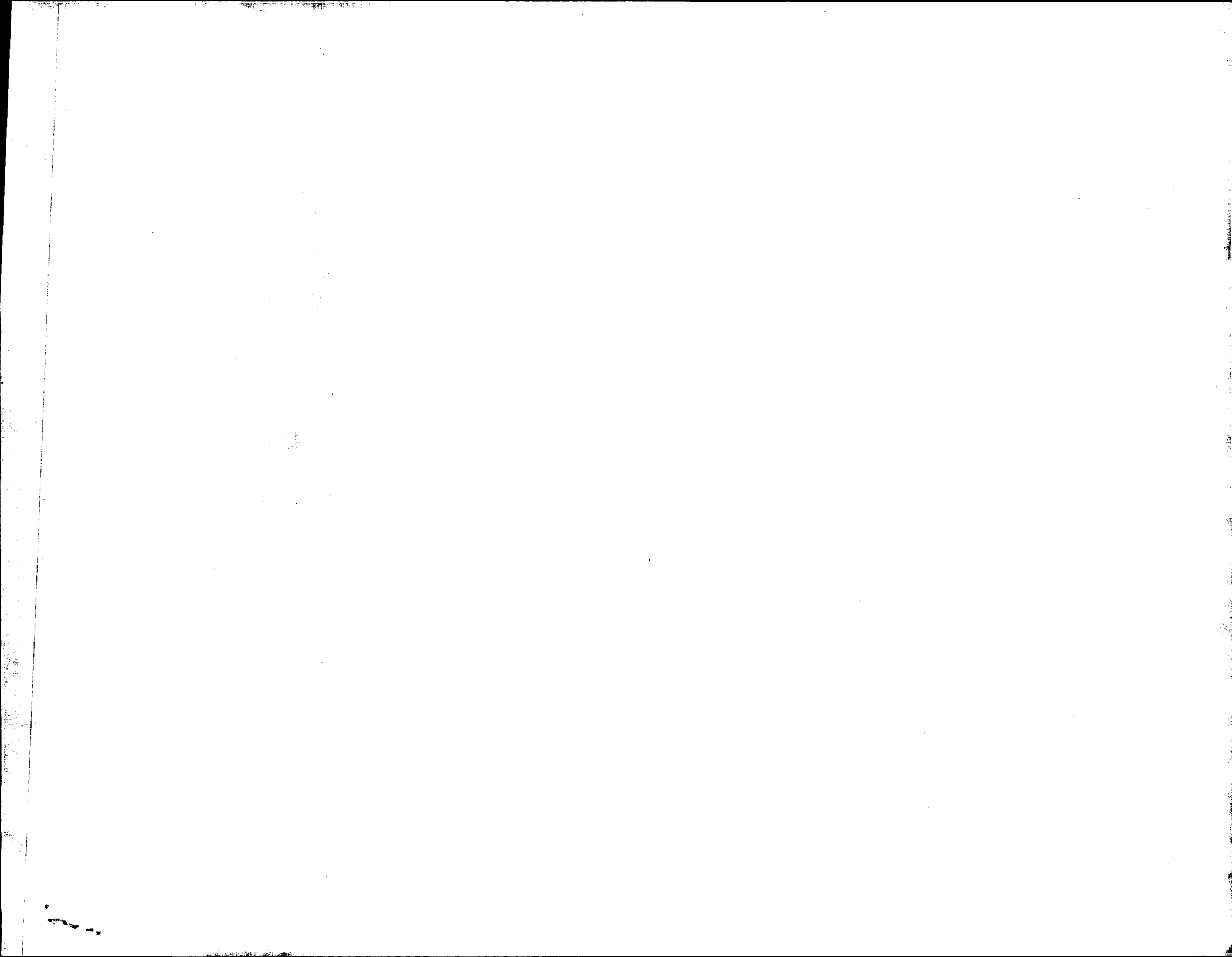
Start Qty: 9.00

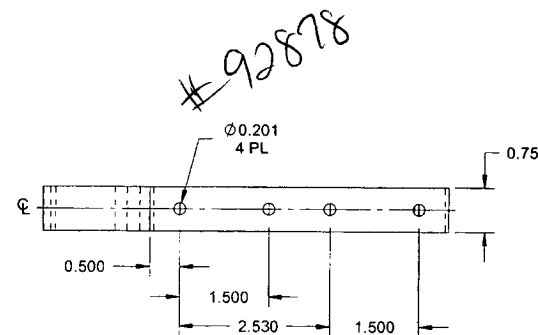
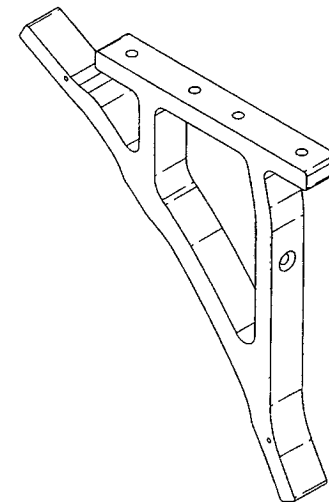
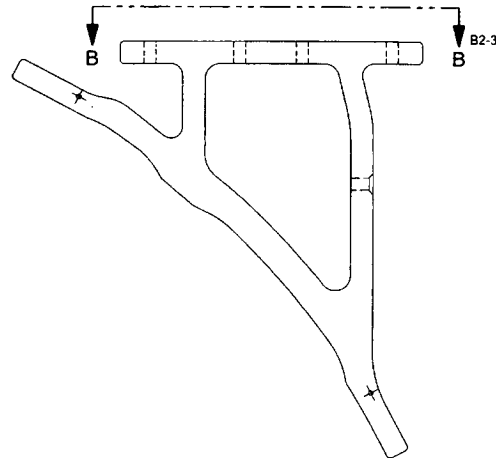
Required Qty: 9.00

Comments: IPP REV:A NEW ISSUE 10-10-04 JLM VERIFIED BY:DD IPP REV:B AS PER ECN 11-598 11-06-05 JLM VERIFIED BY:DD  
IPP REV:B AS PER REV C 11.09.28 JLM VERIFIED BY:DD IPP REV:C 12.10.31 AS PER  
DWG REV.C DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4093-3 Bracket		Manufactured	No				Each	0.0000		9			

3x 83639  
1x 77850  
1x 80084  
4x 82767  
Qty 7  
WF  
12-11-09  
12-11-13





# **D4093-3 BRACKET**

## **SECTION VIEW B-B 85.3**

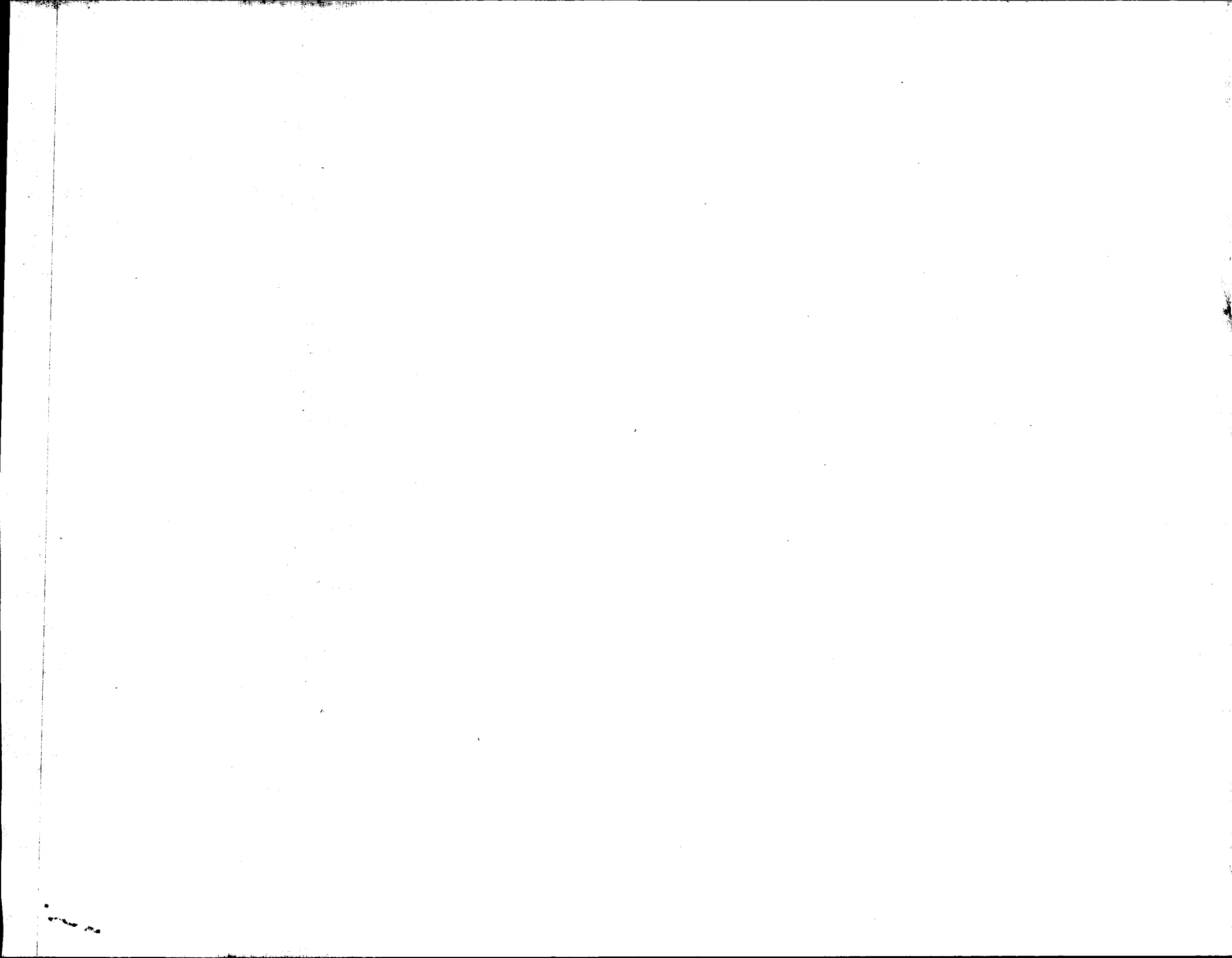
### **NOTES:**

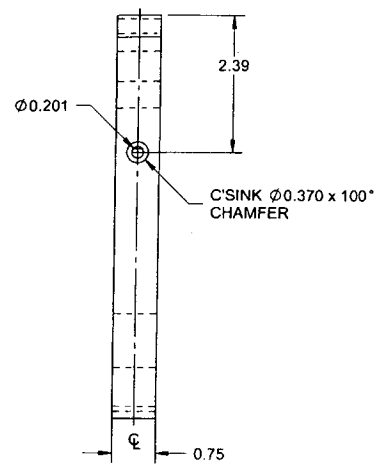
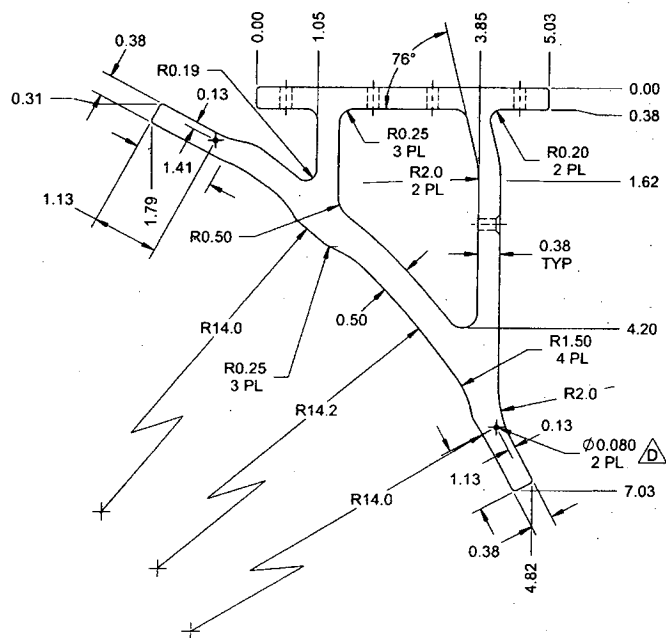
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221  
OR 6061-T6/T62 ALUMINUM SHEET  
PER QQ-A-250/11 OR AMS-QQ-A-250/11  
OR AMS 4025 OR AMS 4027  
OR ASTM B209  
REF DART SPEC. M6061T6B/M6061T6S
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.64 lbs"

**RELEASED**  
2012-10-31  
AM

DESIGN		RF		DART AEROSPACE USA, INC.	
DRAWN		RF		KENT, WA	
CHECKED		RF		DRAWING NO.	REV. D
MFG. APPR.		RF		D4093	SHEET 3 OF 5
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**D4093-3 BRACKET**

# 92878

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2012-10-31  
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